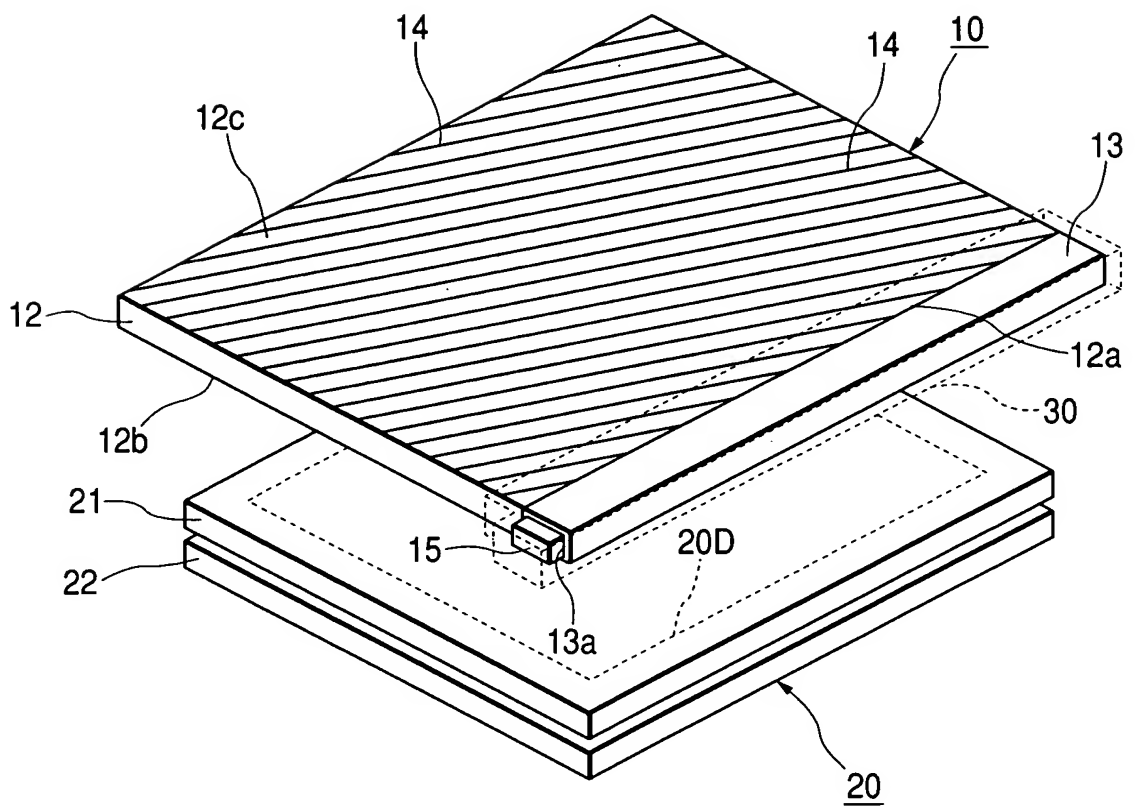


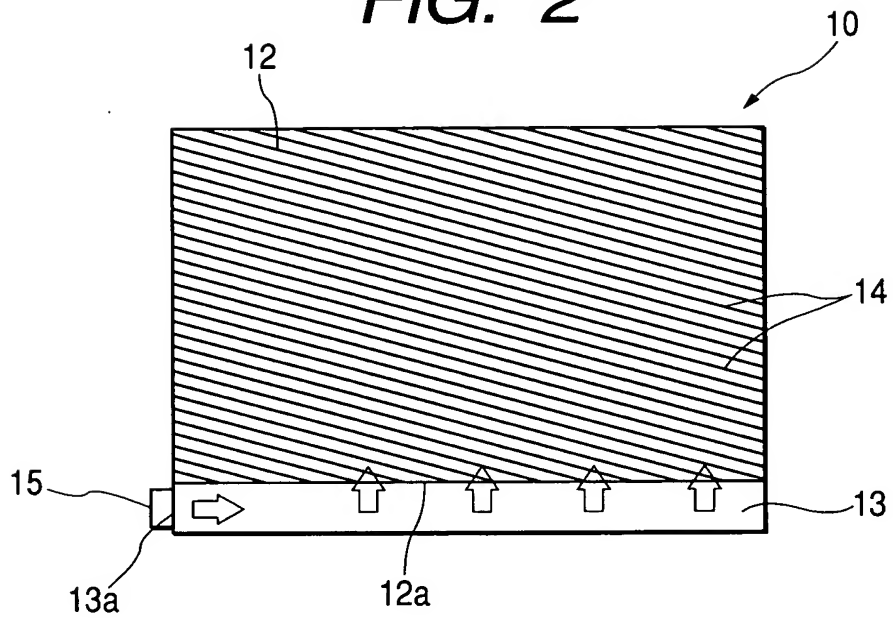
1 / 8

**FIG. 1**

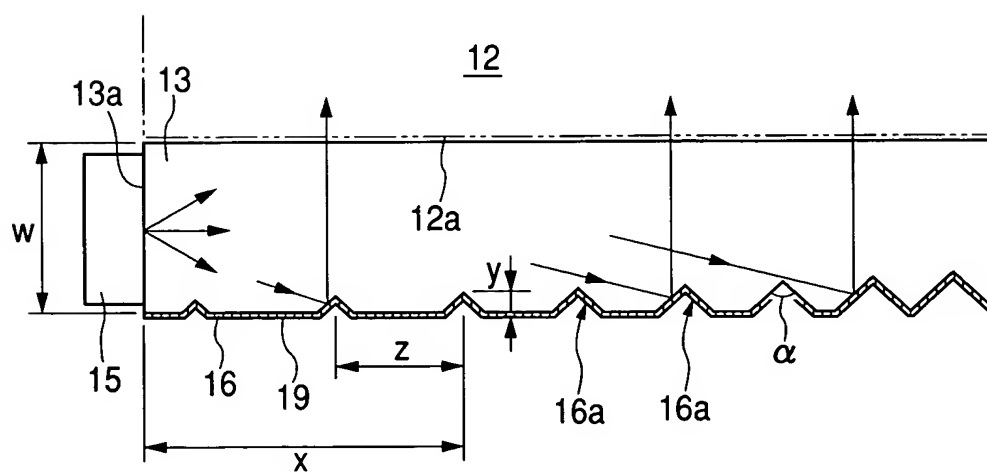


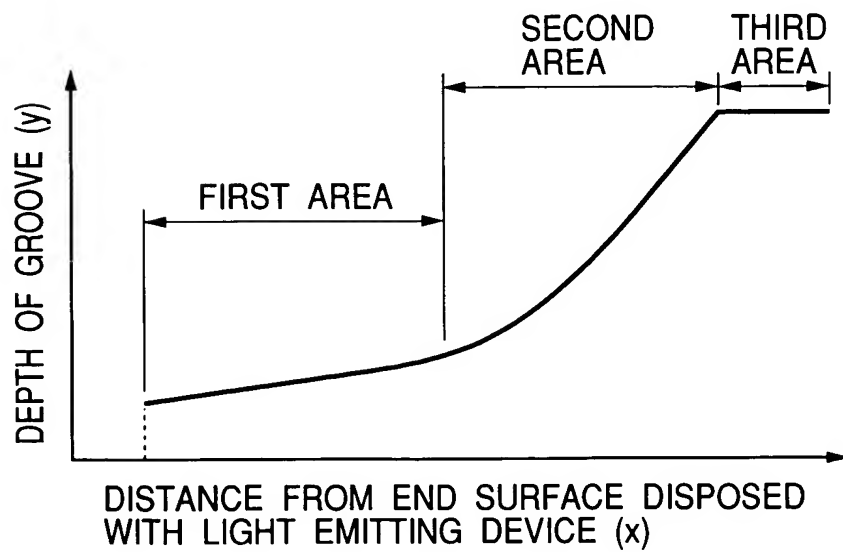
2 / 8

**FIG. 2**



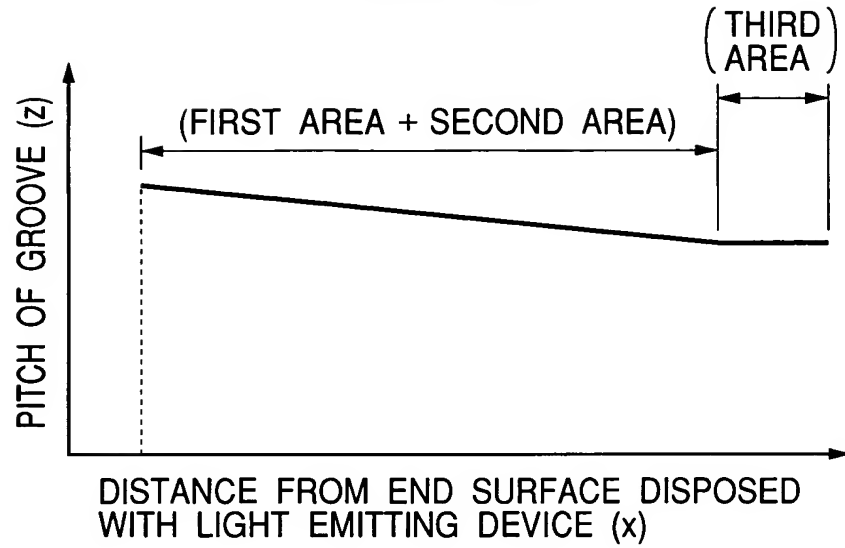
**FIG. 3**





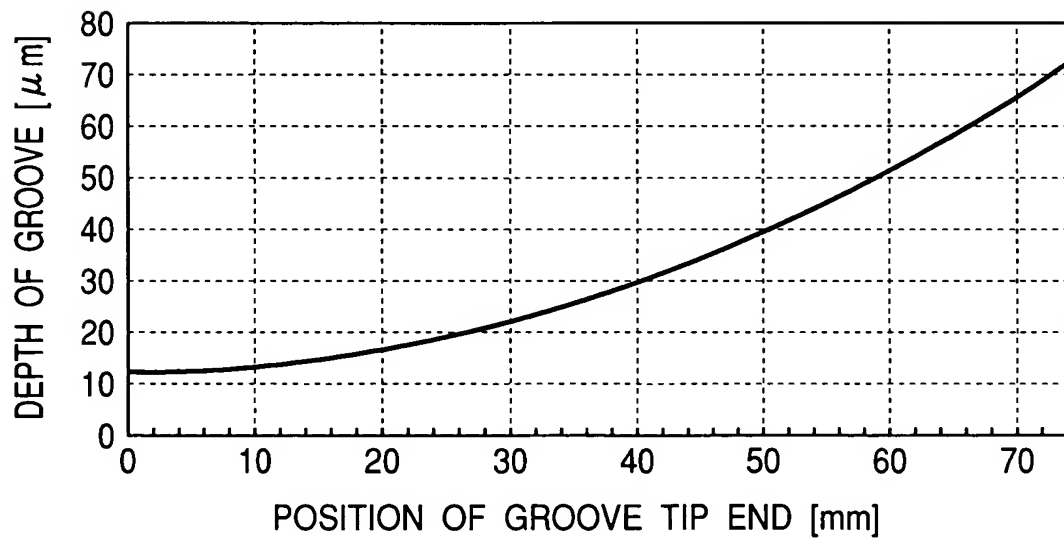
4 / 8

**FIG. 6**



**FIG. 7**

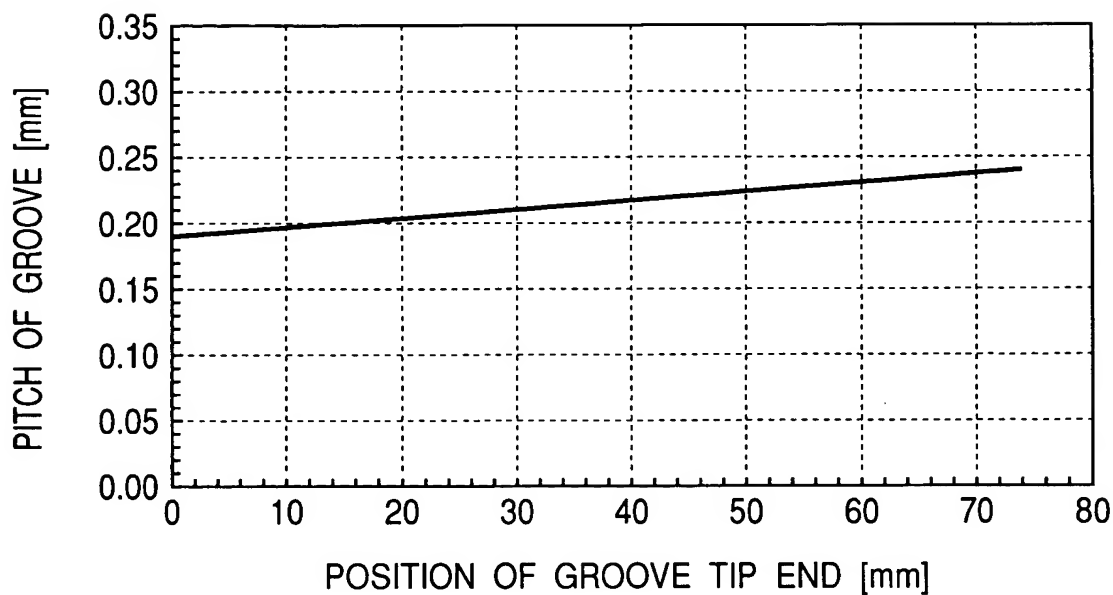
POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



5 / 8

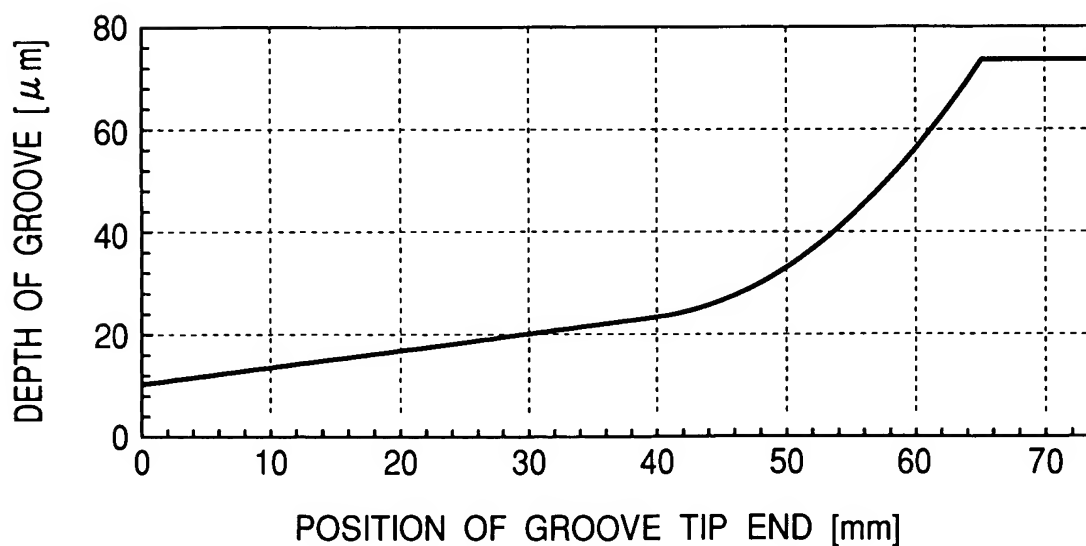
**FIG. 8**

POSITION OF GROOVE TIP END VS PITCH



**FIG. 9**

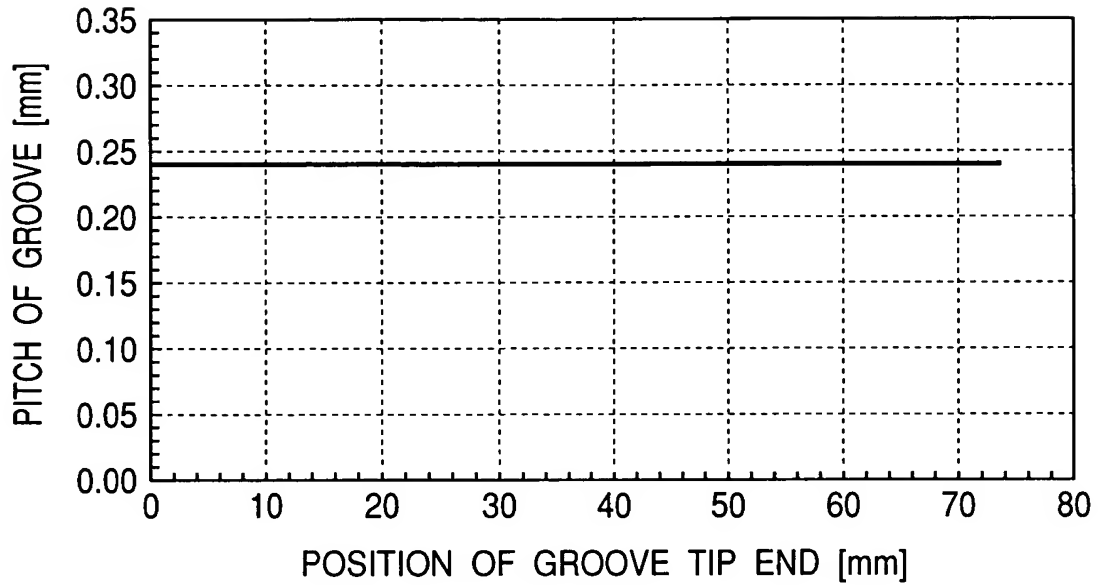
POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



6 / 8

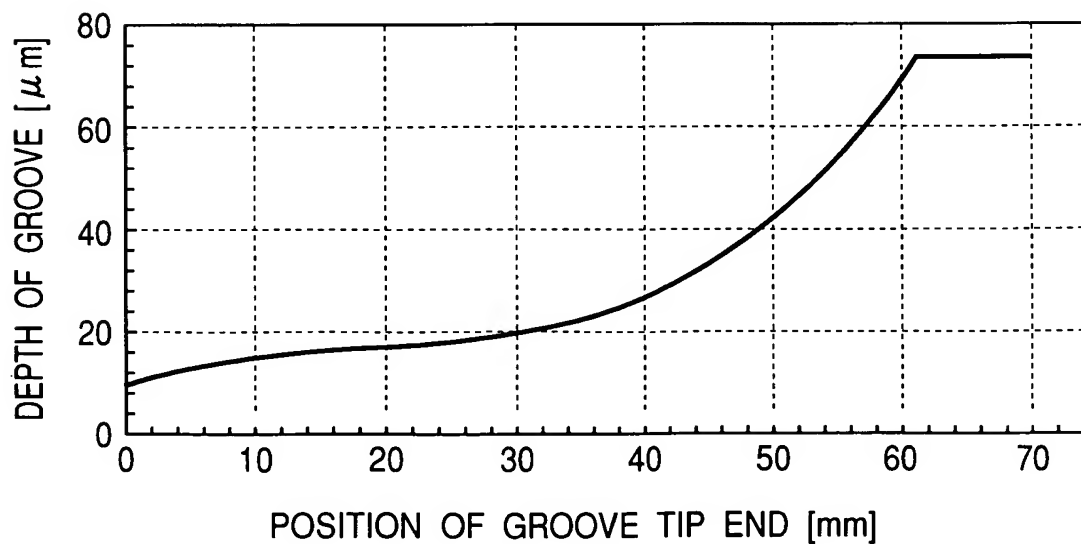
**FIG. 10**

POSITION OF GROOVE TIP END VS PITCH



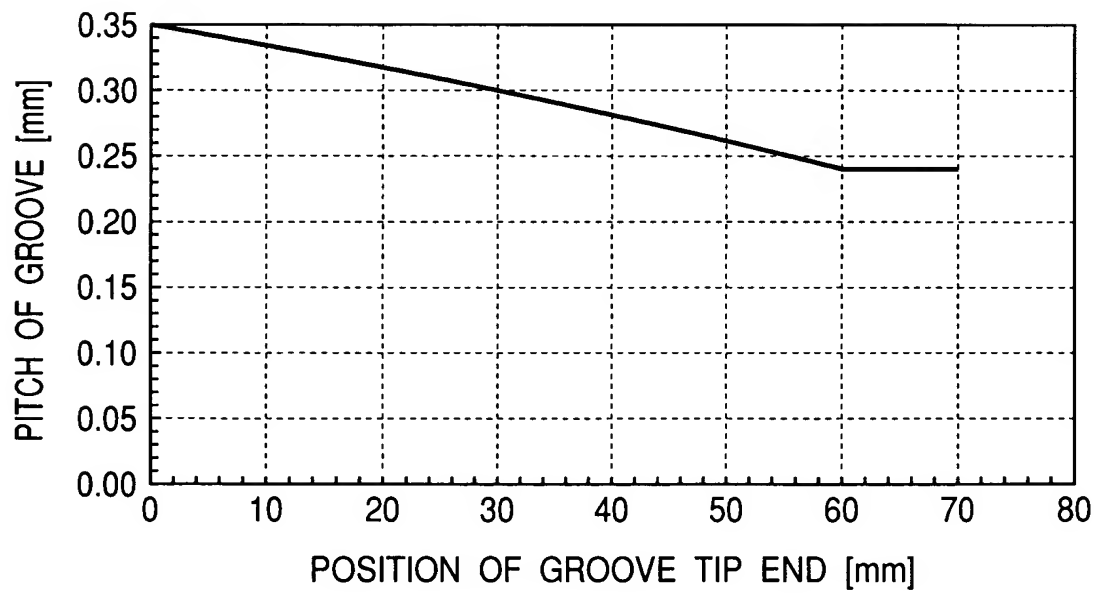
**FIG. 11**

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



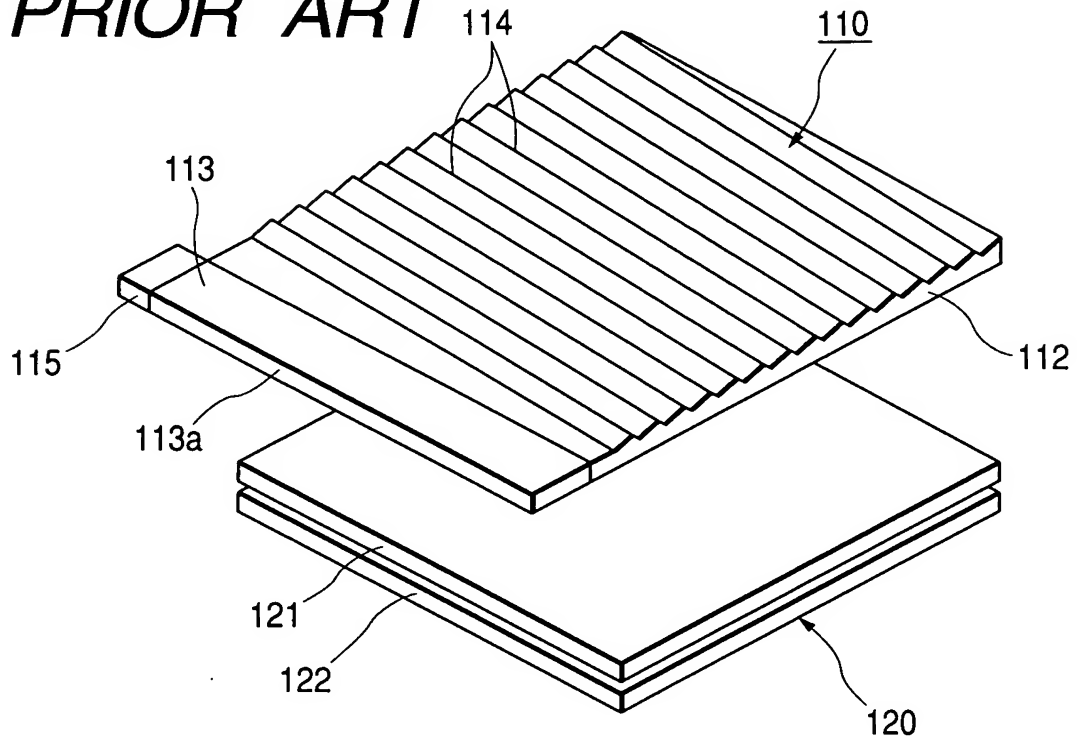
**FIG. 12**

POSITION OF GROOVE TIP END VS PITCH



8 / 8

**FIG. 13A**  
**PRIOR ART**



**FIG. 13B**  
**PRIOR ART**

